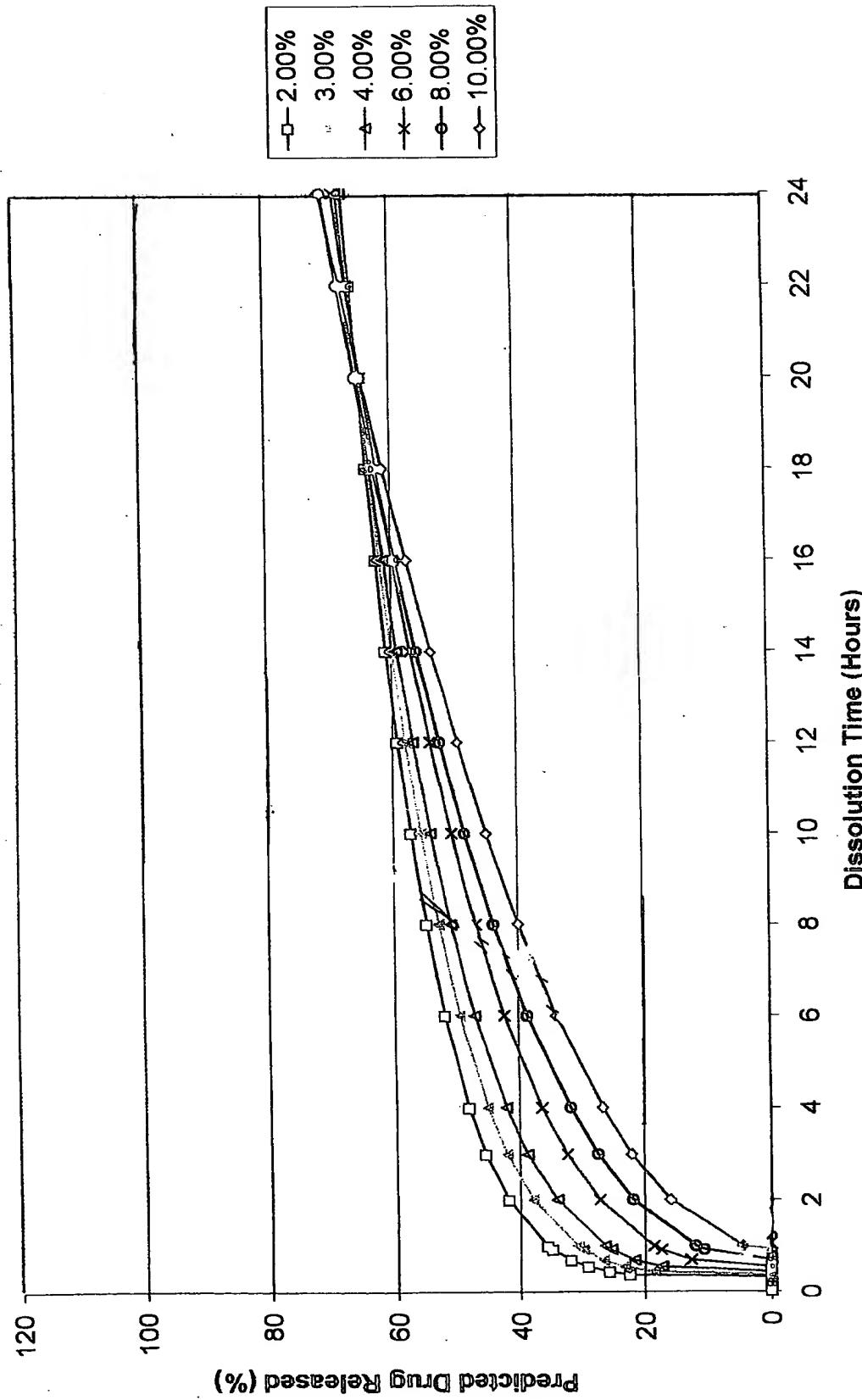


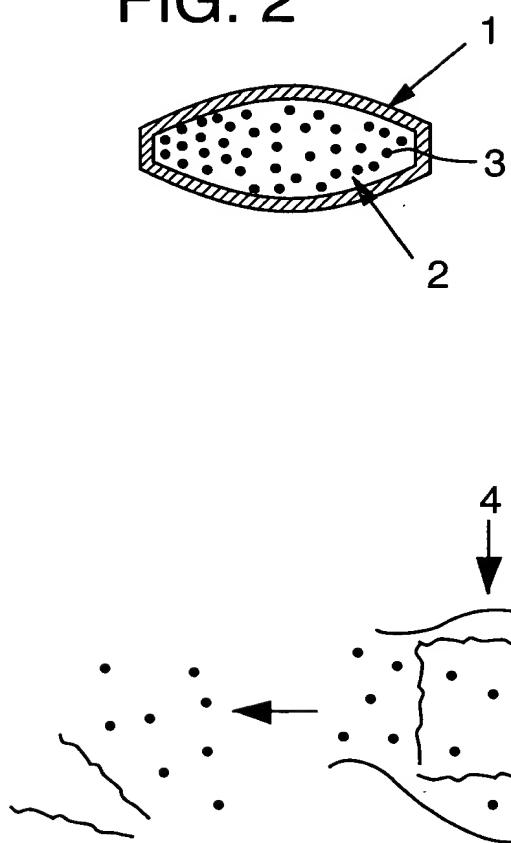
FIG. 1

45% HPMC



002200-000000

**FIG. 2**



**FIG. 3**

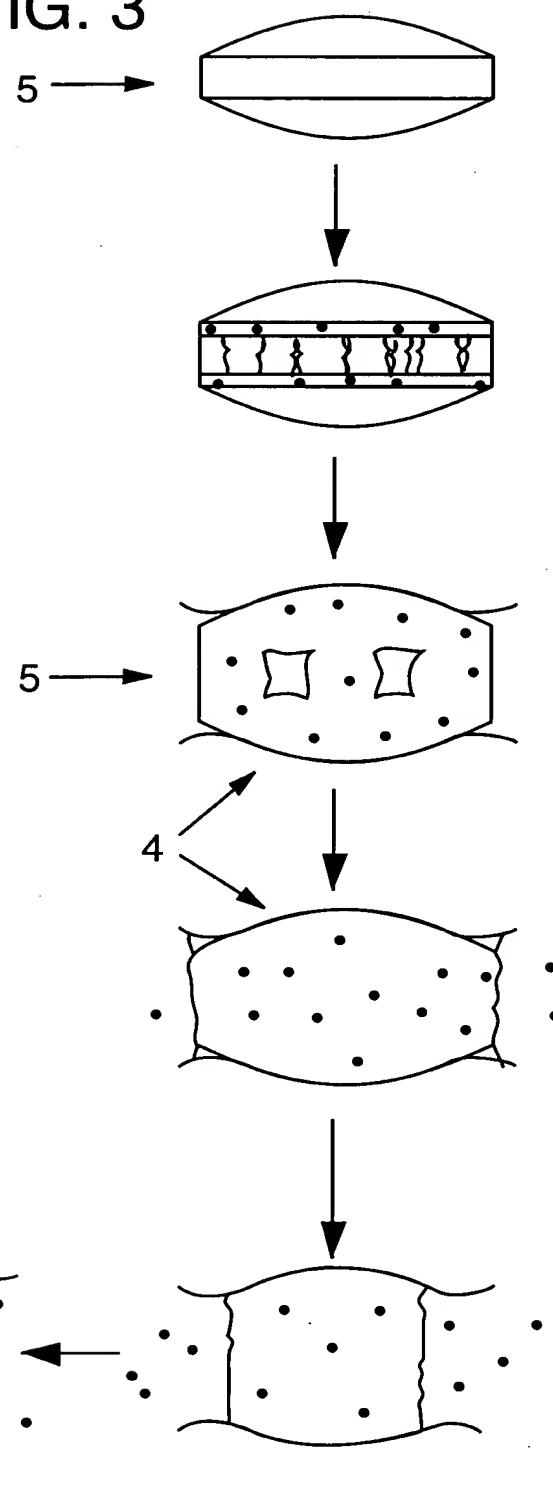
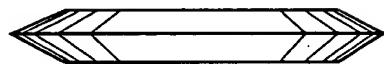


FIG. 4A



**FIG. 4B**

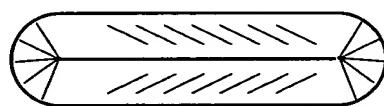


FIG. 4E

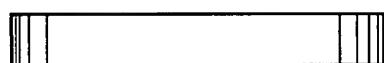


FIG. 4F

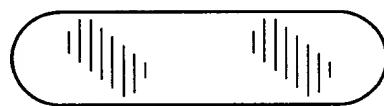


FIG. 4I



FIG. 4J

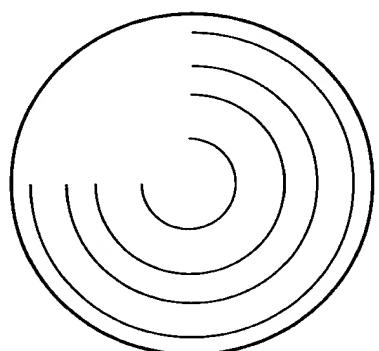


FIG. 4C

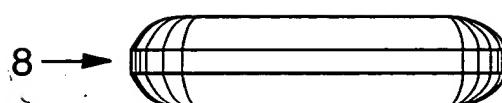


FIG. 4D

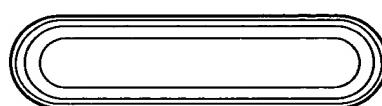


FIG. 4G 9



FIG. 4H

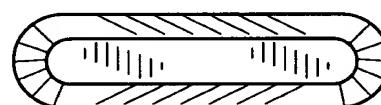
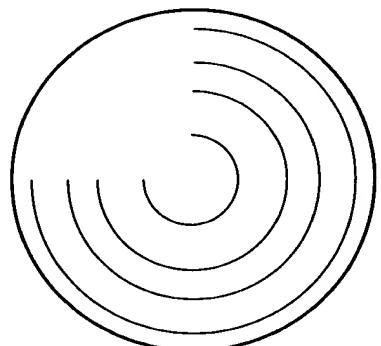


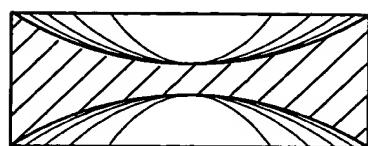
FIG. 4K



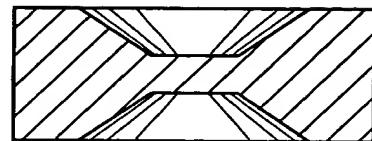
FIG. 4L



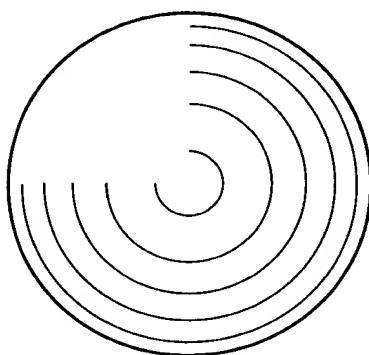
**FIG. 4M**



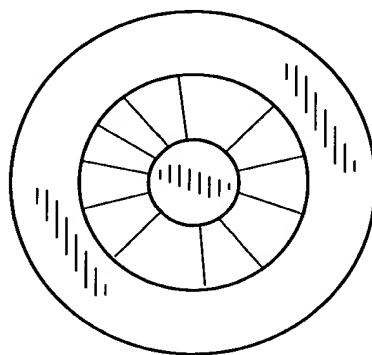
**FIG. 4O**



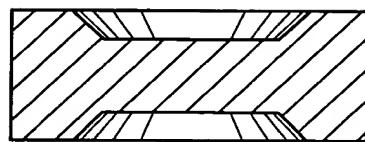
**FIG. 4N**



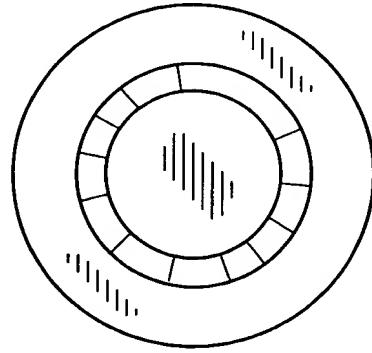
**FIG. 4P**



**FIG. 4Q**



**FIG. 4R**



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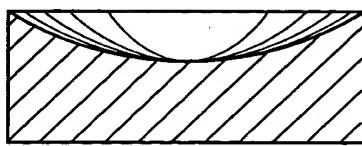


FIG. 4S

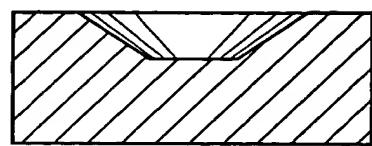


FIG. 4U

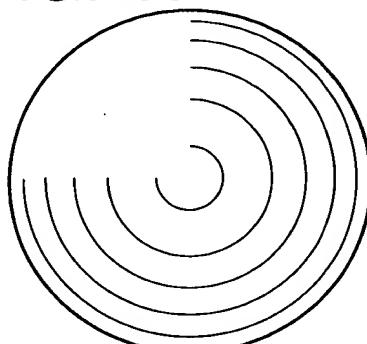


FIG. 4W

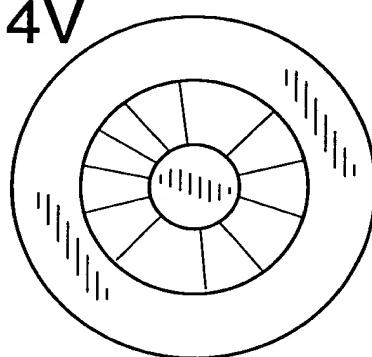


FIG. 4V

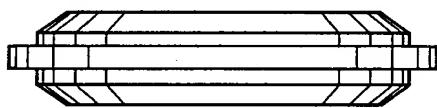


FIG. 4X

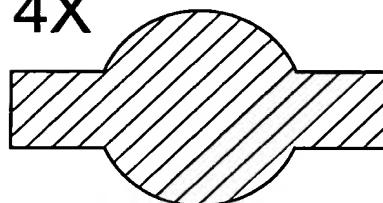


FIG. 4Y

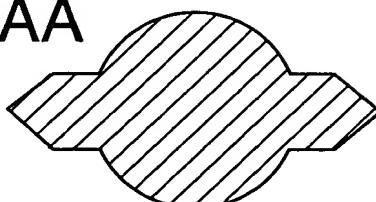


FIG. 4AA

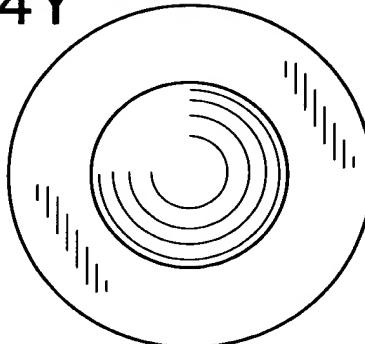


FIG. 4AB

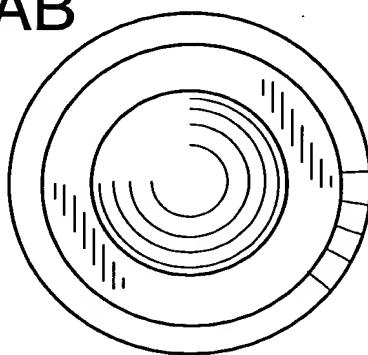
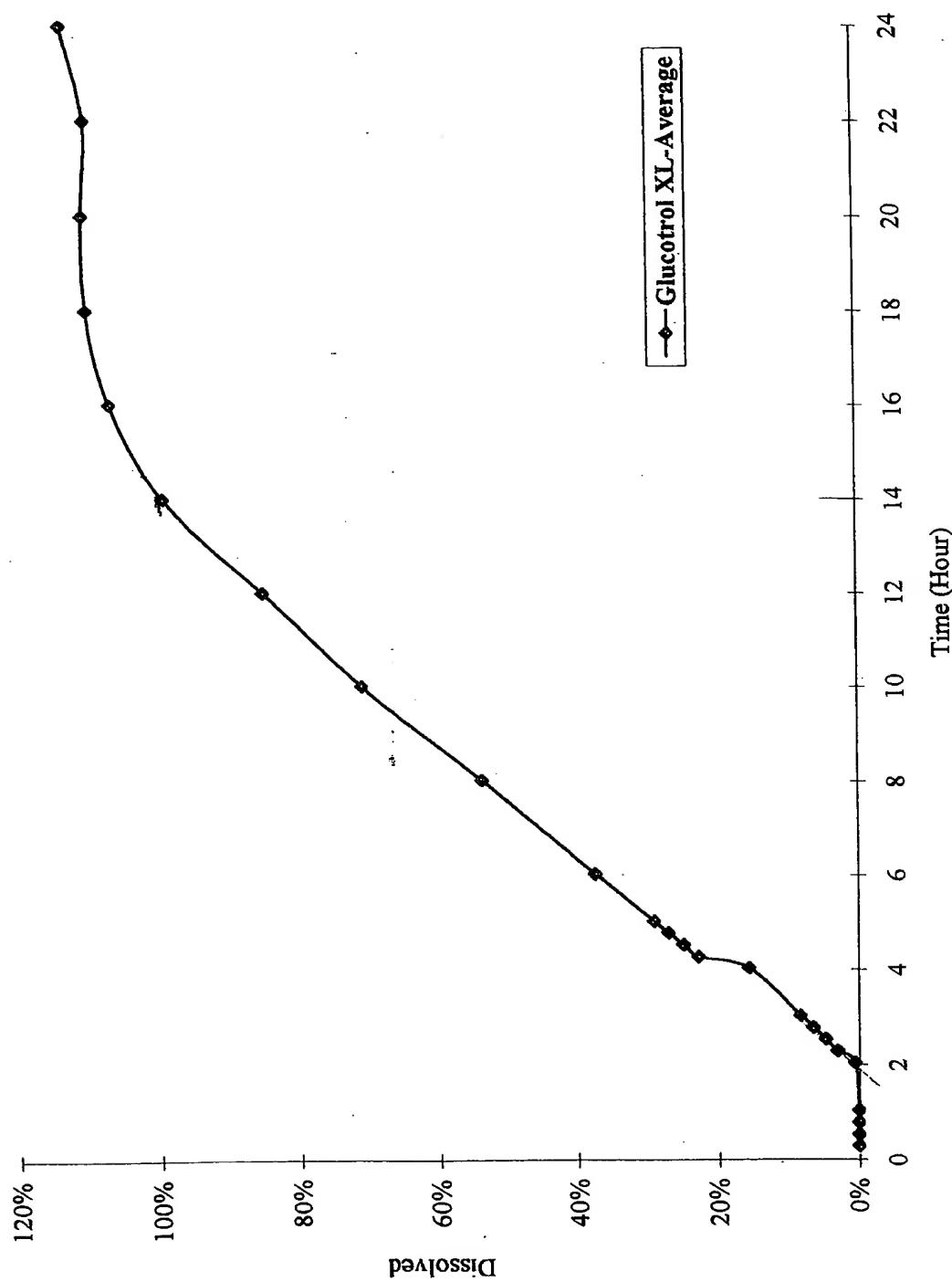


FIG. 5

## Dissolution Rate of Glucotrol XL 10 mg Tablets



**FIG. 6**

**Dissolution Rate of GSR 10 mg Tablets**

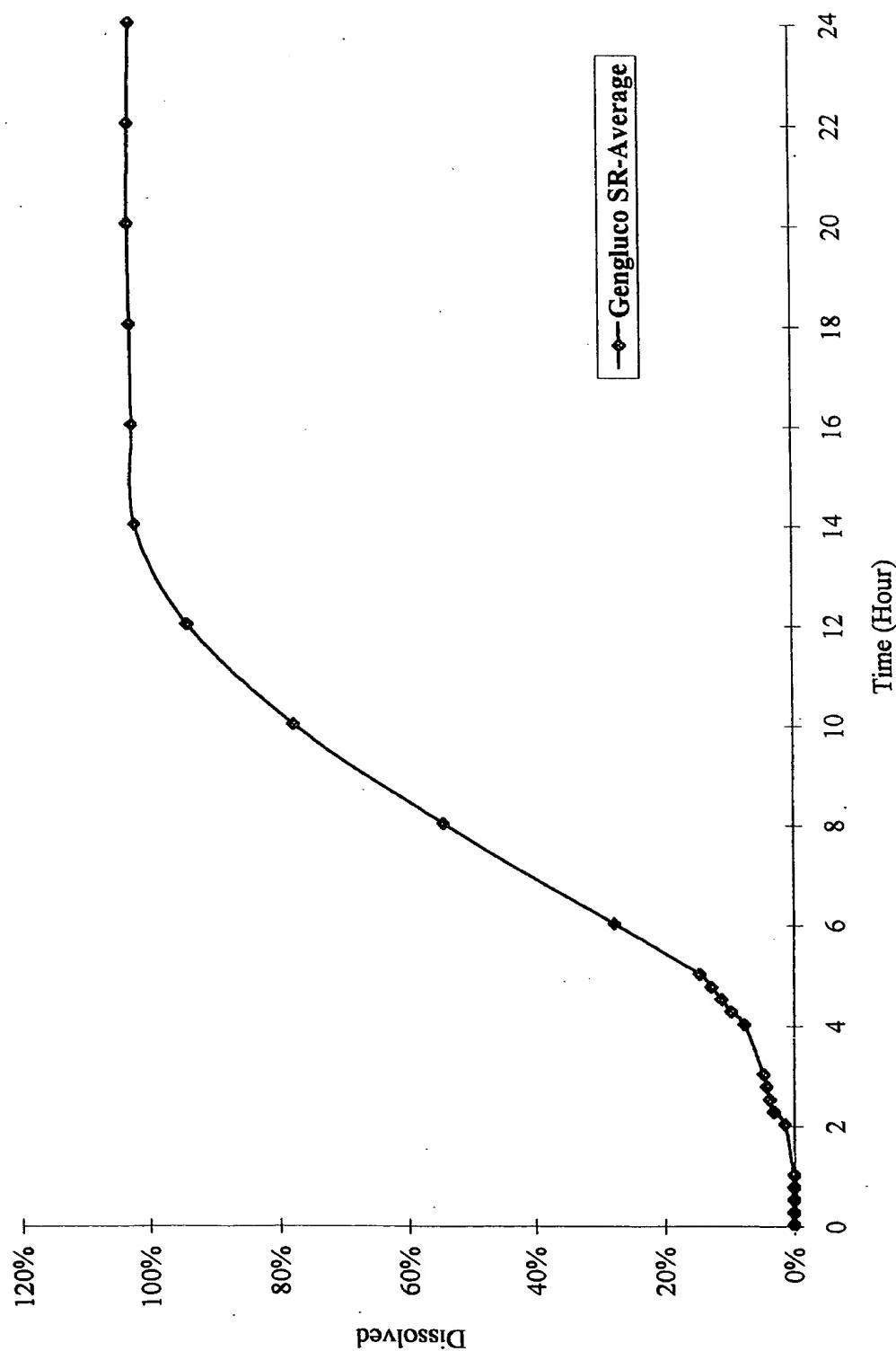


FIG. 7

Mean Plasma Concentration of Glipizide ( n=3 )

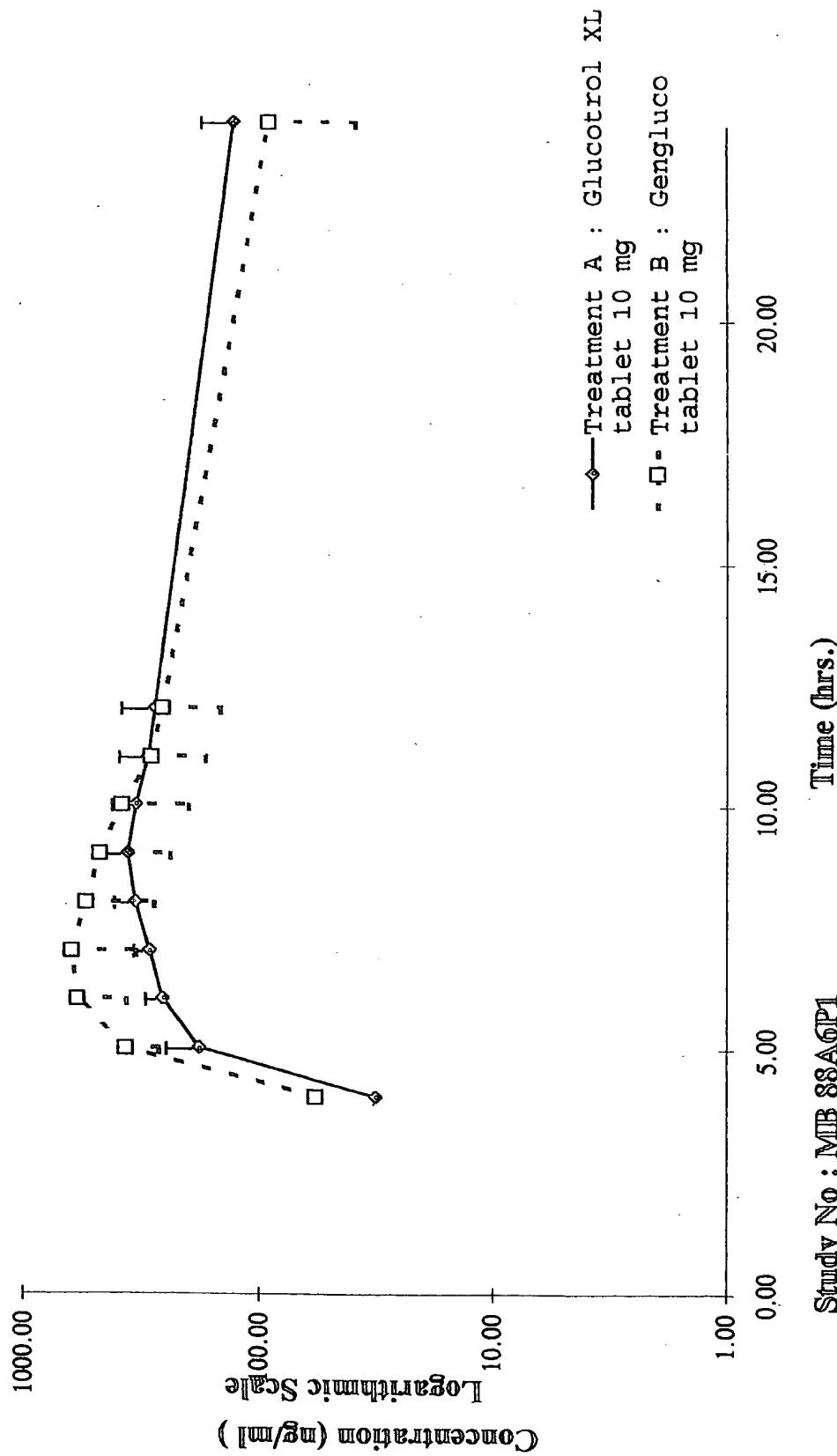


FIG. 8  
Deconvolved Cumulative Input

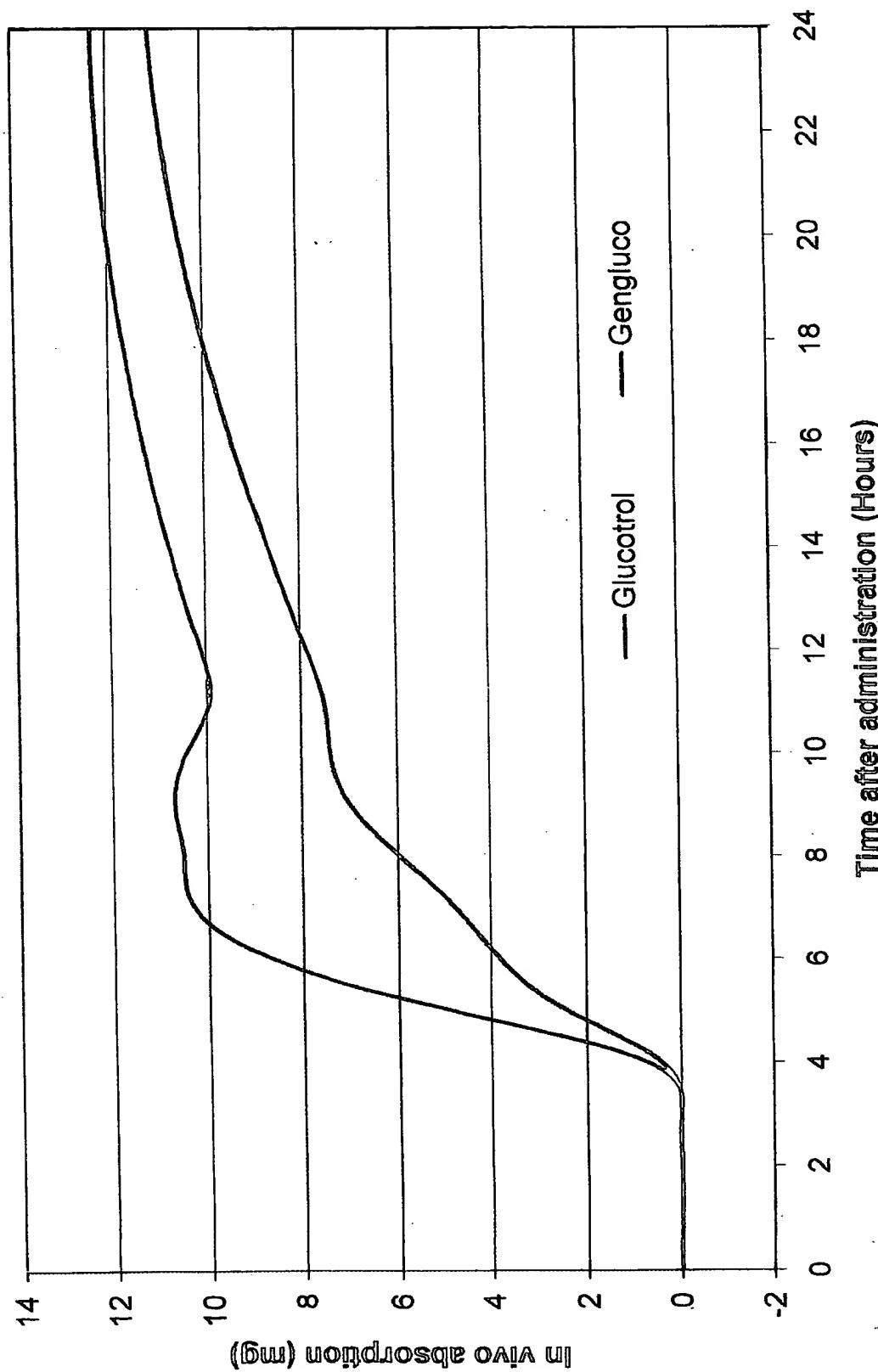


FIG. 9

Dissolution Profile Comparison among Glucotrol XL, GSR3 & GSR20

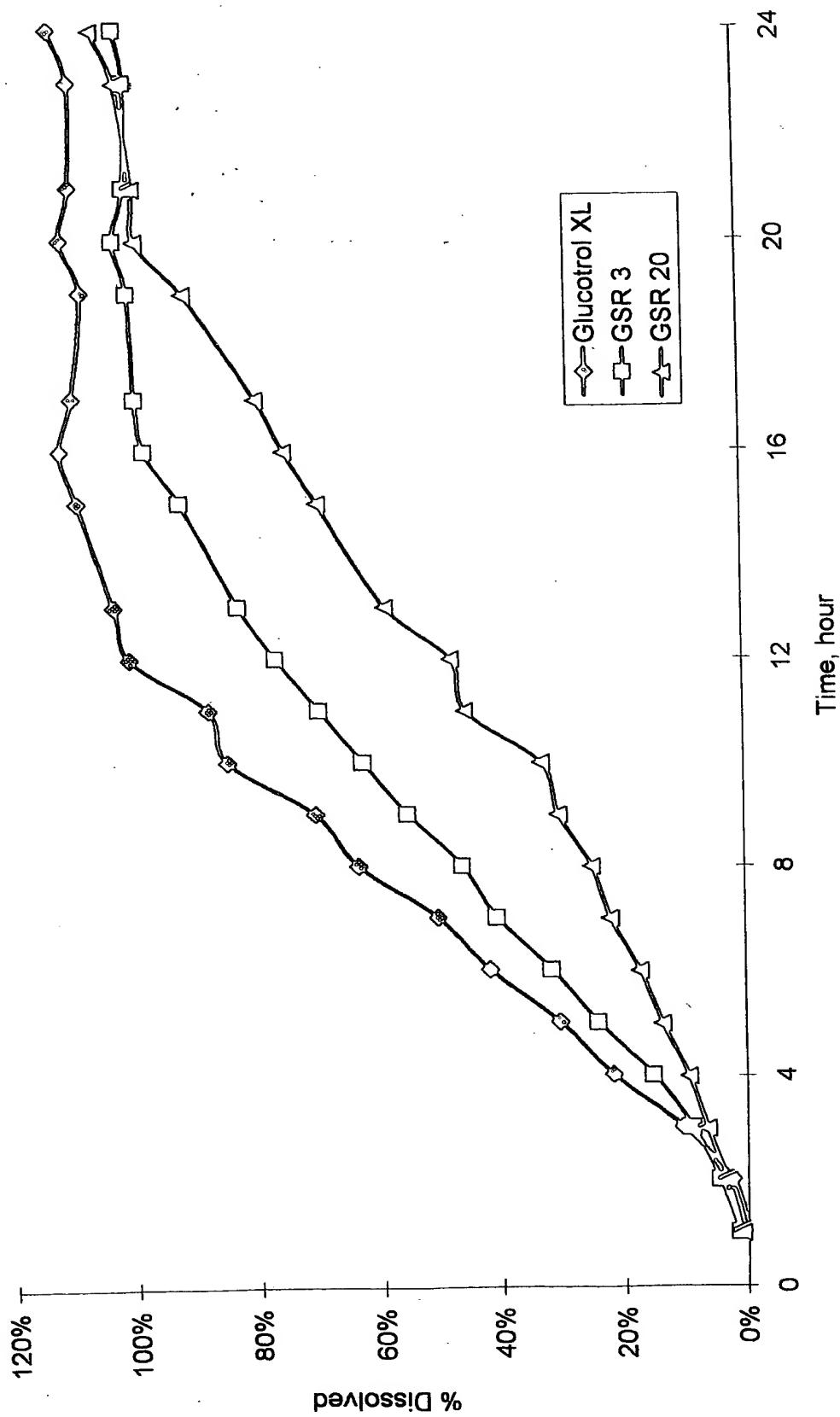


FIG. 10

Commercial Verapamil Formulation Dissolution Profiles

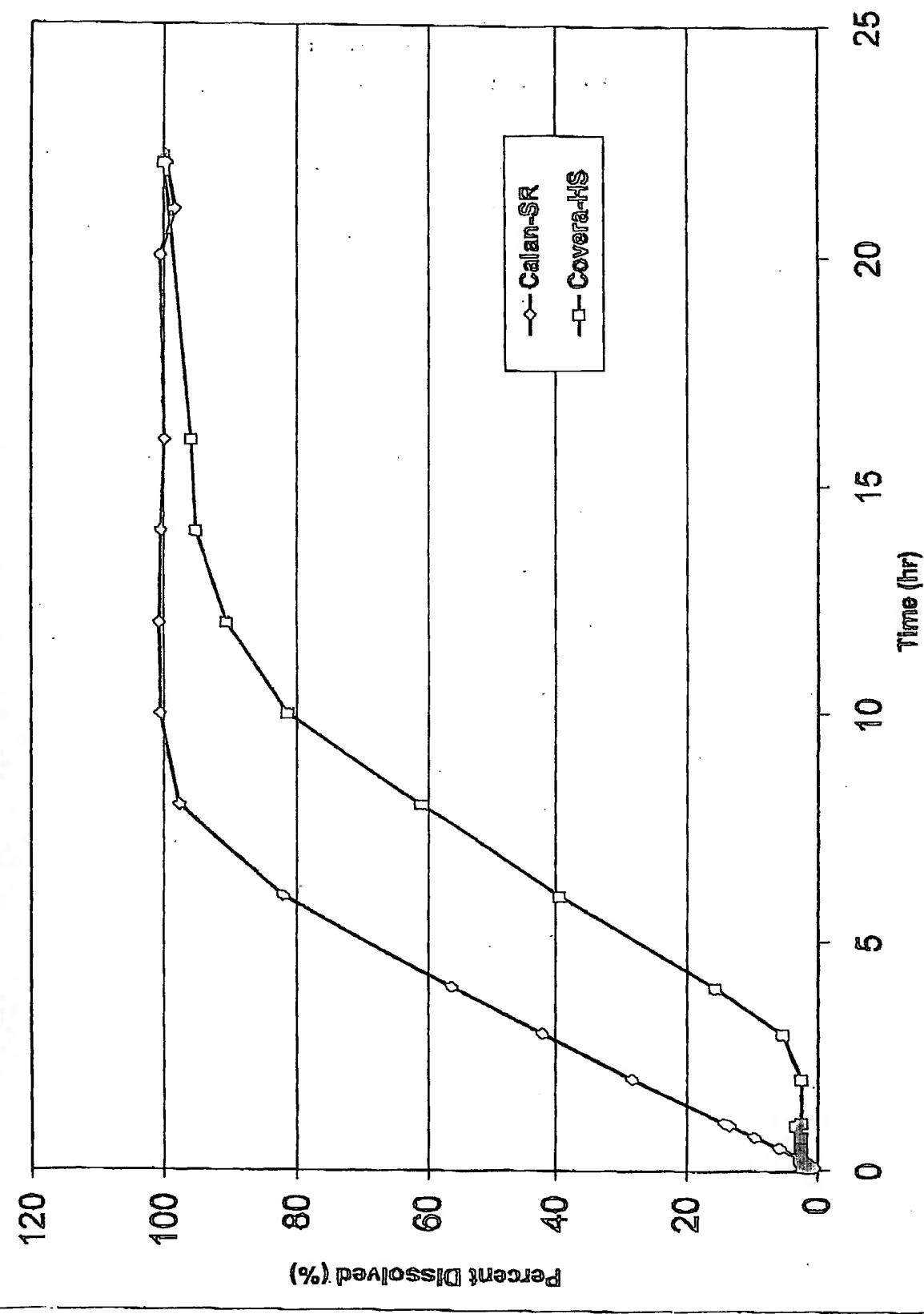


FIG. 1 STEER 8860

Veramapi Tablet Formulation Dissolution Profiles

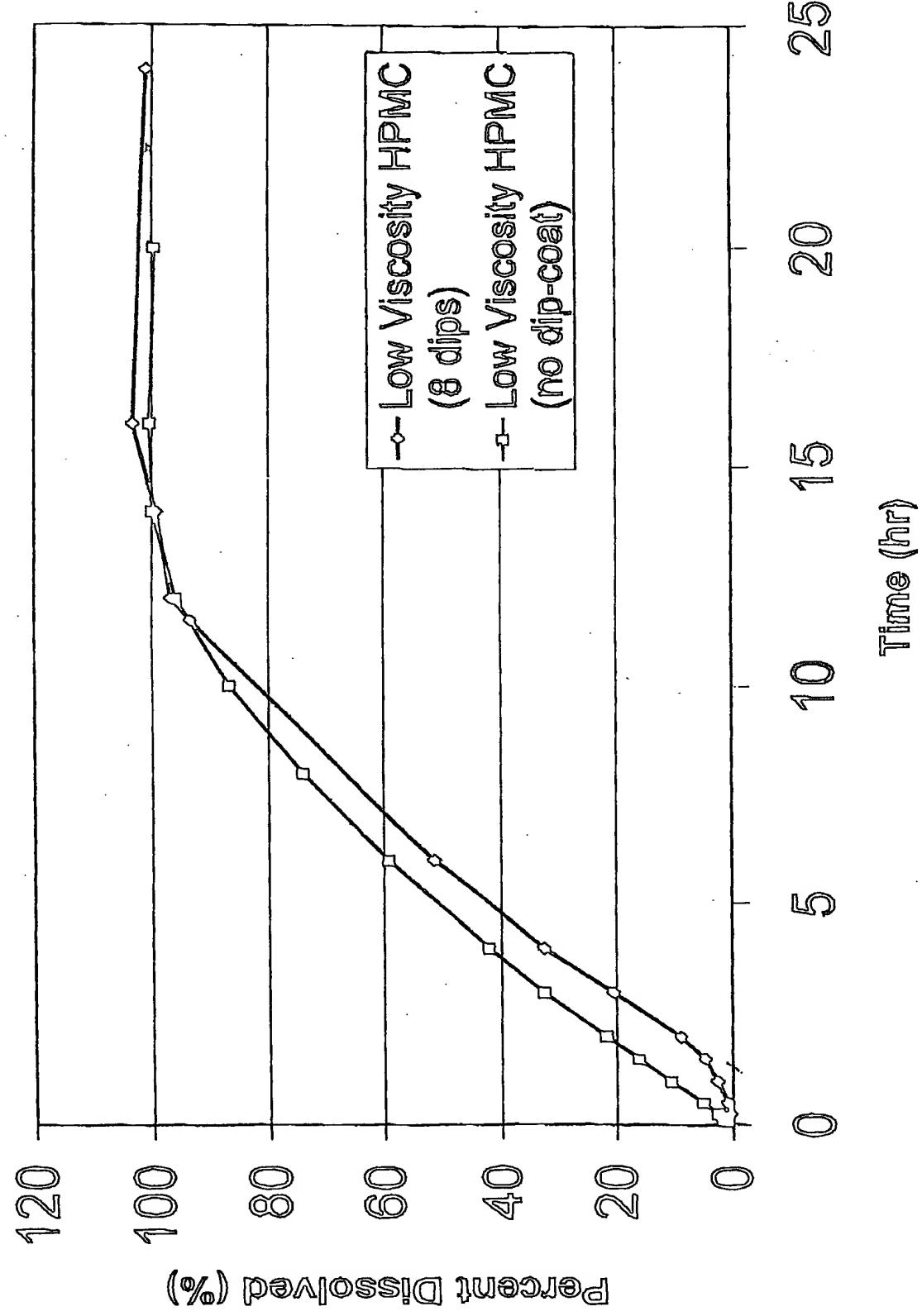


FIG. 12

Verapamil Tablet Formulation Dissolution  
Profiles

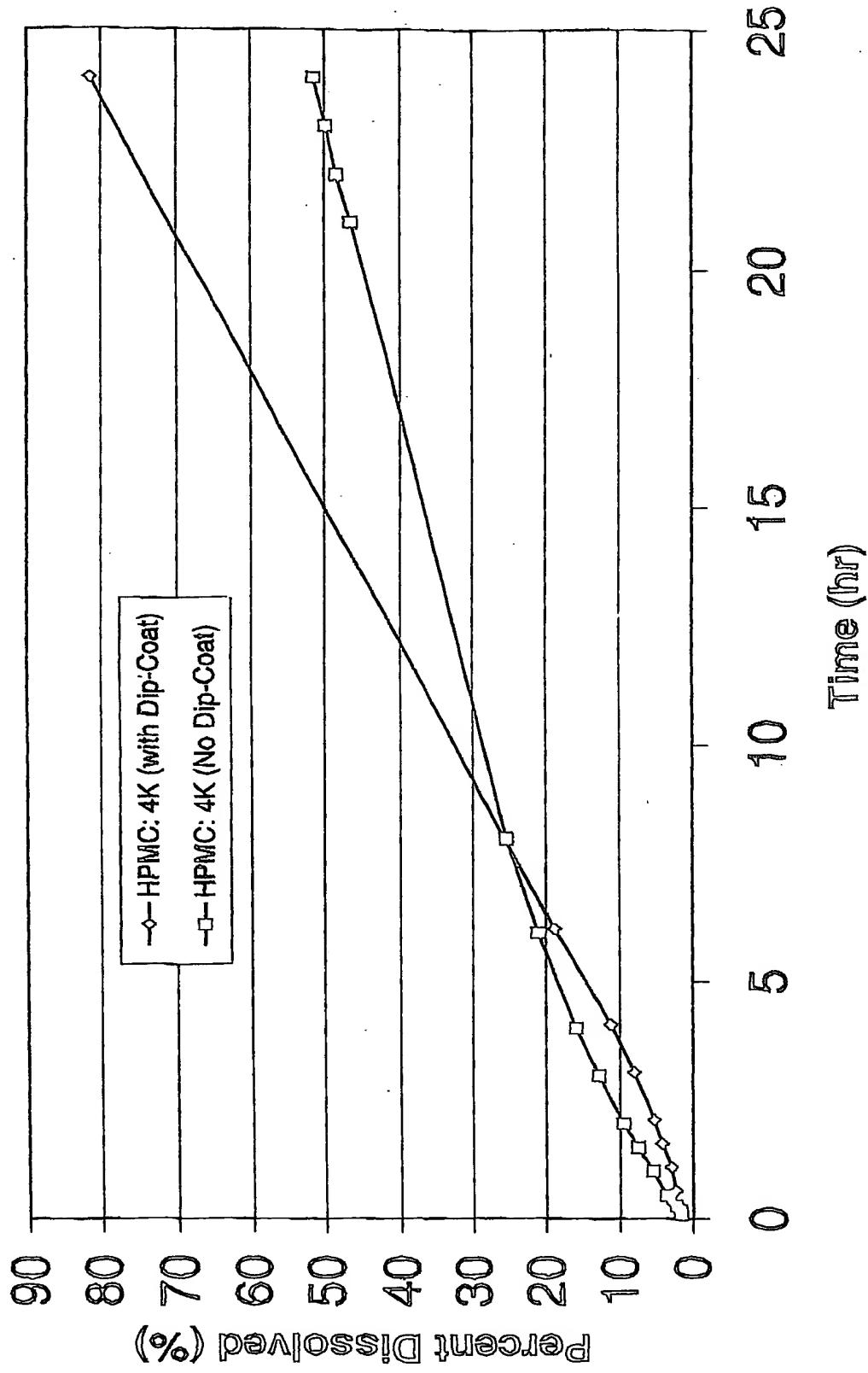
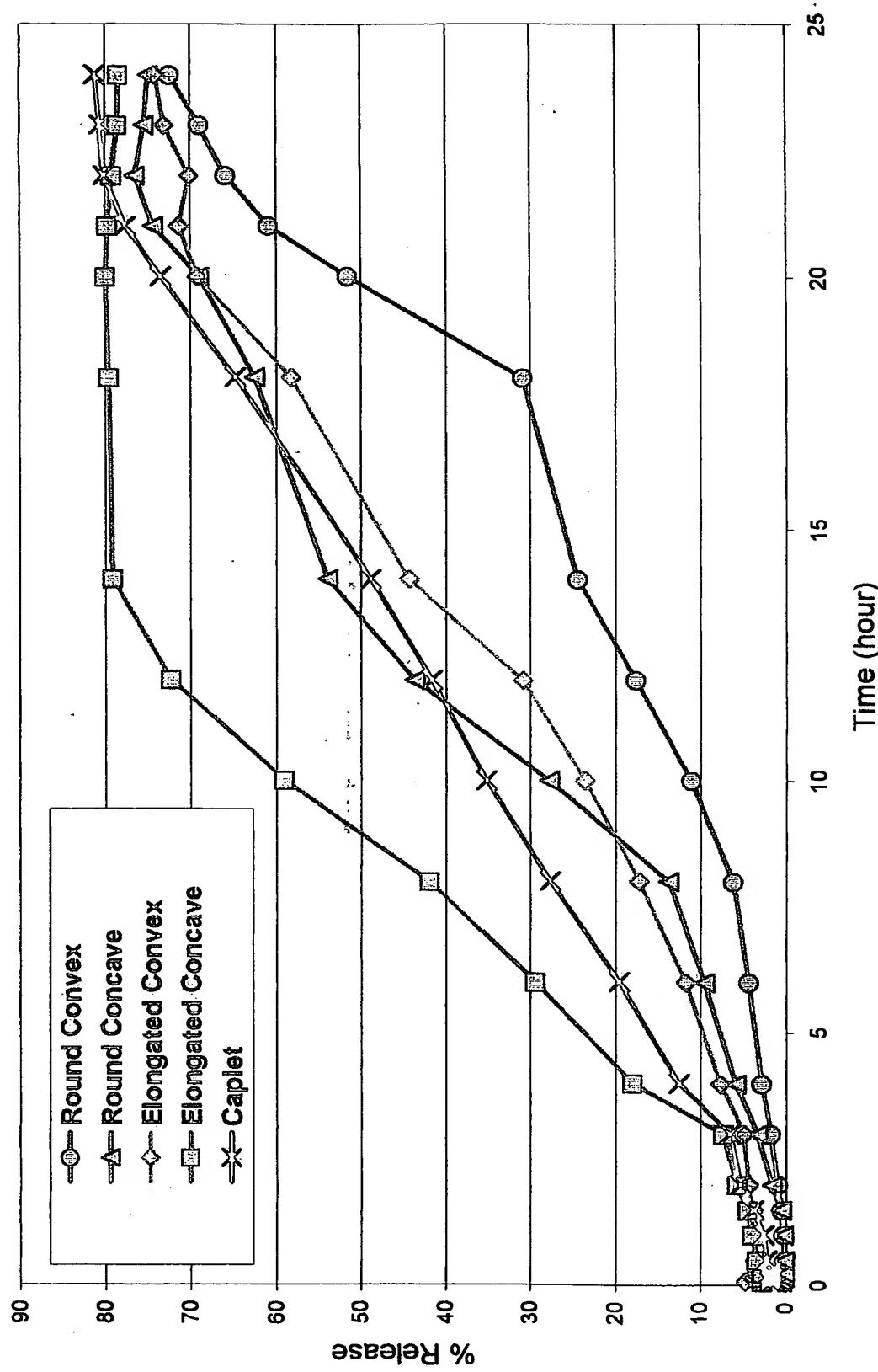
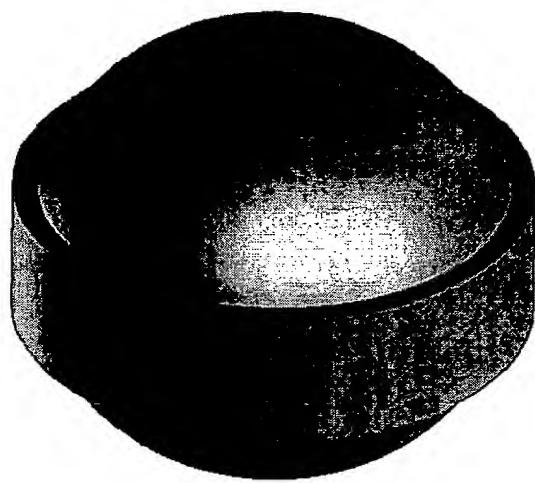


FIG. 13

Verapamil Tablets Dissolution Profiles

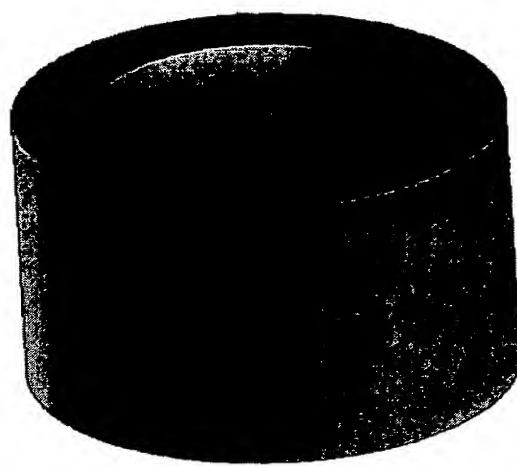


# FIG. 14A



09887318-062101

FIG. 14B



09883-318-062101

FIG. 14C

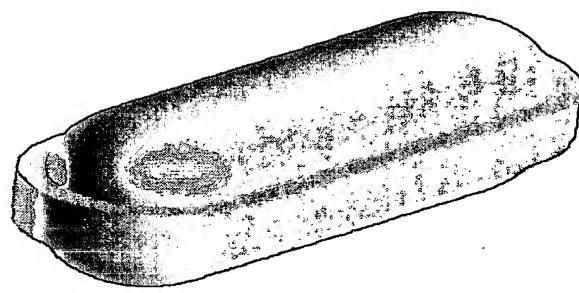
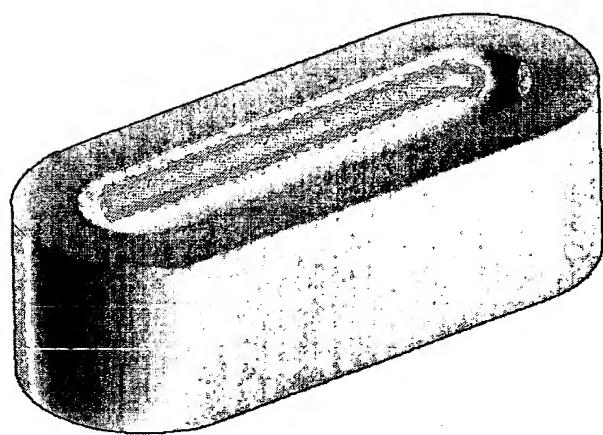
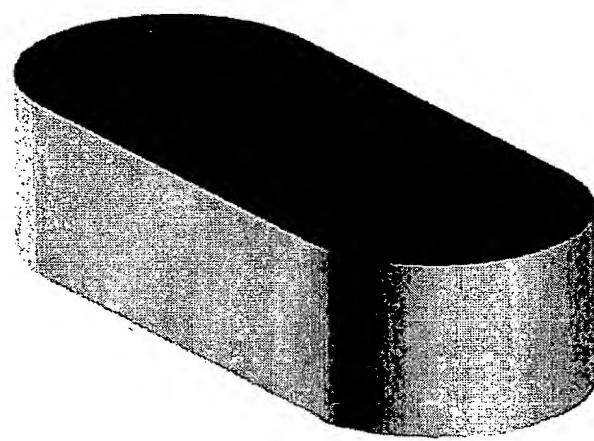


FIG. 14D



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**FIG. 14E**



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